



RUSSIAN MARITIME REGISTER OF SHIPPING

CIRCULAR LETTER

No. 314-04-1683c

dated 11.01.2022

Re:

amendments to the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships

Item(s) of supervision:

materials and welding

Entry-into-force date:

01.03.2022

~~Cancels / amends / adds Circular Letter No.~~

~~dated~~

Number of pages: 1 + 2

Appendices:

Appendix 1: information on amendments introduced by the Circular Letter

Appendix 2: text of amendments to Part III "Technical Supervision during Manufacture of Materials"

Director General

Konstantin G. Palnikov

Text of CL:

We hereby inform that the Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships shall be amended as specified in the Appendices to the Circular Letter.

It is necessary to do the following:

1. Bring the content of the Circular Letter to the notice of the RS surveyors, interested organizations and persons in the area of the RS Branch Offices' activity.
 2. Apply the provisions of the Circular Letter when performing technical supervision during manufacture of materials and certification of welding procedures applied on the items of the RS technical supervision contracted for construction or conversion on or after 01.03.2022, or when performing technical supervision during manufacture of materials and certification of welding procedures where the item of application is not specified, requested on or after 01.03.2022.
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List of the amended and/or introduced paras/chapters/sections:

Rules for Technical Supervision during Construction of Ships and Manufacture of Materials and Products for Ships

Part III: paras 2.4.1.1, 2.4.1.2.3, 2.4.1.5, 6.6.3.4.1 and Table 6.6.3.3

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**Information on amendments introduced by the Circular Letter
(for inclusion in the Revision History to the RS Publication)**

Nos.	Amended paras/chapters/ sections	Information on amendments	Number and date of the Circular Letter	Entry-into-force date
1	Para 2.4.1.1	Requirements for accompanying documents at supply of materials have been specified	314-04-1683c of 11.01.2022	01.03.2022
2	Para 2.4.1.2.3	New para has been introduced containing requirements for accompanying documents at supply of materials	314-04-1683c of 11.01.2022	01.03.2022
3	Para 2.4.1.5	New para has been introduced containing requirements for accompanying documents at supply of materials	314-04-1683c of 11.01.2022	01.03.2022
4	Para 6.6.3.4.1 (English version of the Rules only)	The text of the requirements has been aligned with the Russian version of the Rules	314-04-1683c of 11.01.2022	01.03.2022
5	Table 6.6.3.3	Title of the Table has been specified	314-04-1683c of 11.01.2022	01.03.2022

RULES FOR TECHNICAL SUPERVISION DURING CONSTRUCTION OF SHIPS AND MANUFACTURE OF MATERIALS AND PRODUCTS FOR SHIPS, 2021,

ND No. 2-020101-139-E

PART III. TECHNICAL SUPERVISION DURING MANUFACTURE OF MATERIALS

2 METALS

1 **Para 2.4.1.1** is replaced by the following text:

"**2.4.1.1** Materials subject to the RS technical supervision during their manufacture in accordance with 3.2, 3.4 — 3.15, 3.18 — 3.19 and Sections 4, 5, 7, 8 and 11, Part XIII "Materials" of the Rules for the Classification and Construction of Sea-Going Ships are supplied by manufacturers having the Recognition Certificate for Manufacturer (СПИ) (refer to 1.3.1 and 2.1 of this Part of the Rules) together with the Certificates of Conformity (C or C3) (forms 6.5.30 or 6.5.31 accordingly) or endorsed Manufacturer's Certificates in accordance with 2.4.1.5."

2 **New para 2.4.1.2.3** is introduced reading as follows:

"**2.4.1.2.3** If the manufacturer of materials has RS СПИ, the supply of materials may be performed together with the Certificates of Conformity (C or C3) (forms 6.5.30 or 6.5.31 accordingly) or with the endorsed Manufacturer's Certificates in accordance with 2.4.1.5."

3 **New para 2.4.1.5** is introduced reading as follows:

"**2.4.1.5** Materials may be supplied by a recognized manufacturer having the CKK1 Certificate for the respective products with the Manufacturer's Certificates endorsed by the Register. In this case the Manufacturer's Certificate shall be of 3.2 type and shall comply with the requirements of EN 10204:2004; the information issued in the Certificate shall be agreed with the Register in advance."

6 APPROVAL OF WELDING PROCEDURES FOR STEEL STRUCTURES AND ITEMS

4 **Para 6.6.3.4.1.** In the first sentence the word "over" is replaced by the phrase "up to". (English version of the Rules only).

5 **Table 6.6.3.3 (for requests after 1 October 2019).** The title of the Table is replaced by the following text:

**"Range of approval of welding procedures by types of welded joints
(for welding procedures which application for approval is submitted before 1 October 2019)".**